

Pella® Lifestyle Series Casement

Aluminum EnduraClad® Exterior

Detailed Product Descriptions

Frame

- Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are clear pine.
- Exterior surfaces are clad with aluminum.
- Components are assembled with screws, staples and concealed corner locks.
- Overall frame depth is 5" (127 mm) for a wall depth of 3-11/16" (94 mm).
- Optional factory-applied jamb extensions available between 3-13/16" (97) and 9-3/16" (233).
- Optional factory-installed fold-out installation fins with flexible fin corners.
- Optional factory-applied EnduraClad® exterior trim.

Sash

- Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are clear pine.
- Exterior surfaces are clad with aluminum, lap-jointed and sealed.
- Corners mortised and tenoned, glued and secured with metal fasteners.
- Sash thickness is [1-3/4" (45 mm) dual-pane] [2-3/16" (55mm) triple-pane, (2-1/4" (57 mm) including hinged glass panel)].

Weatherstripping

- Dual weatherstripping.
 - Flexible santoprene material compressed between frame and sash for positive seal on all four sides.
 - Secondary thermoplastic vulcanizate (TPV) weatherstrip between edge of sash and frame [Dual-Pane: leaf-type on the vertical sides and bottom side, and Santoprene® bulb-type weatherstrip on the top side] [Triple-Pane: leaf-type on all four sides].

Glazing System

- Quality float glass complying with ASTM C 1036.
- High altitude glazing available.
- Silicone-glazed 11/16" [obscure] dual-seal insulating glass [[annealed] [tempered]] [[Advanced Low-E] [SunDefense™ Low-E] [AdvancedComfort Low-E] [NaturalSun Low-E] with argon].

-or-

- Triple-Pane Glazing System:
 - Exterior silicone-glazed 11/16" [obscure] dual-seal insulating glass, [[annealed] [tempered]] [[Advanced Low-E] [SunDefense™ Low-E] [AdvancedComfort Low-E] [NaturalSun Low-E] with argon].
 - Interior hinged glass panel set in a fiberglass composite frame, fitted to sash with continuous gasket seal, clear [annealed] [tempered] glass.
 - Airspace between insulating glass and hinge glass panel is 1-1/32".

Exterior

- Exterior aluminum surfaces are finished with EnduraClad® protective finish, in a multi-step, baked-on finish.
- Finish color:
 - Dual-pane [White] [Tan] [Putty] [Brown] [Poplar White] [Portobello] [Hartford Green] [Morning Sky Gray] [Brick Red] [Black].
 - Triple-pane [White] [Tan] [Putty] [Brown] [Poplar White] [Portobello] [Hartford Green] [Morning Sky Gray] [Brick Red] [Black] [Almond] [Fossil] [Iron Ore].

Interior

- [Unfinished, ready for site finishing] [factory primed with one coat acrylic latex] [factory prefinished [White] [Linen White] [Bright White] [stain₁]].

Hardware

- Roto operator assembly
 - Steel worm gear sash operator with hardened gears.
 - Operator base to be zinc die cast with painted finish.
 - Operator linkage, hinge slide, and hinge arms are stainless steel.
 - Exposed fasteners are stainless steel.
 - Hardware will exceed 1,000 hours salt spray exposure per ASTM B 117.
- Innovative Locking System — A single handle locking system which operates positive-acting arms that reach out and pull the sash into a locked position: one operating lock installed on units with lock-side frame dimension [Dual-pane ≤ 29"] [Triple-pane ≤ 41"] , two unison operating locks are installed on units with lock-side frame dimension [Dual pane > 29"] [Triple-pane > 41"].
- Standard Integrated fold-away crank and lock handle finish is [baked enamel [Champagne] [White] [Brown] [Matte Black]] [Oil-Rubbed Bronze] [Satin Nickel].

Optional Products

Grilles

- Roomside Removable Grilles (Dual-Pane glazing only)
 - 3/4" [Traditional] [Custom – Equally divided] removable solid pine wood bars steel-pinned at joints and fitted to sash with steel clips and tacks.
 - Interior [unfinished, ready for site finishing] [factory primed] [pine: factory prefinished [White] [Linen White] [Bright White] [stain₁]].
 - Exterior [unfinished, ready for site finishing] [factory primed] [factory prefinished, finish color matched to exterior cladding₄].

– or –
- Simulated-Divided-Light [with optional spacer] (Dual-pane glazing)
 - 7/8" Grilles permanently bonded to the interior and exterior of glass.
 - Patterns are [Traditional] [Prairie] [Cross] [Top Row] [Custom – Equally Divided].
 - Interior surfaces are [unfinished, ready for site finishing] [factory primed] [pine: factory prefinished [White] [Linen White] [Bright White] [stain₁]].
 - Exterior color to match the exterior cladding color.
- Simulated-Divided-Light with Grilles-Between-the-Glass (Triple-pane glazing)
 - 3/4" Grilles permanently bonded to the exterior of glass.
 - Patterns are [Traditional] [Prairie] [Cross] [Top Row] [Custom – Equally Divided].
 - Exterior color to match the exterior cladding color.
 - Insulating glass contains 3/4" contoured aluminum grilles permanently installed between two panes of glass.
 - Interior color is [White] [Ivory] [Tan₃] [Brickstone] [Black] [Putty₃] [Brown₃] [Harvest] [Cordovan].

– or –
- Grilles-Between-the-Glass₂
 - Insulating glass contains 3/4" contoured aluminum grilles permanently installed between two panes of glass.
 - Patterns are [Traditional] [9-Lite Prairie] [Top Row] [Cross] [Custom – Equally Divided].
 - Interior color is [White] [Ivory] [Tan₃] [Brickstone] [Black] [Putty₃] [Brown₃] [Harvest] [Cordovan].
 - Exterior color [matched to the exterior cladding color] [White]₄.

Flat Insect Screen

- InView™ Screens
 - Vinyl-coated 18/18 mesh fiberglass screen cloth complying with the performance requirements of SMA 1201, set in aluminum frame fitted to inside of window, supplied complete with all necessary hardware.
 - Screen frame finish is baked enamel, [Champagne] [White] [Brown] [Black].

– or –
- Vivid View®
 - PVDF 21/17 mesh, minimum 78 percent light transmissive screen, set in aluminum frame fitted to inside of window, supplied complete with all necessary hardware.
 - Screen frame finish is baked enamel, [Champagne] [White] [Brown] [Black].

– or –
- Rolscreen® Soft-close Retractable Screen
 - InView™ Screen cloth, self-storing, rolling, black vinyl-coated 18/18 mesh fiberglass screen cloth complying with ASTM D 3656 and the performance requirements of SMA 1201 mounted behind overhead cover.
 - Cover finish is [factory prefinished paint₁] [pine veneer wrapped over extruded aluminum with factory prefinished stain₁].
 - Guides are aluminum extrusion with [pine veneer wrapped over extruded aluminum with factory prefinished stain₁] [factory prefinished paint₁].

Integrated Between-the-Glass Window Fashions (Triple-Pane glazing only)₁

- Slimshade® Blinds
 - 15 mm aluminum slat, bottom-up blinds with polyester cord ladder
 - Installed in sash between double glazing and interior hinged glass panel.
 - Operated with cordless operator or motorized with Insynctive® technology.

– or –
- Cellular Fabric Shades
 - 11/16" width, bottom-up shades with hidden polyester cord, spun bond Polyethylene Terephthalate (PET) cellular fabric.
 - Installed in sash between double glazing and interior hinged glass panel.
 - Operated with cordless operator or motorized with Insynctive® technology.

Hardware

- Optional factory applied limited opening hardware available for vent units in stainless steel; nominal 3" opening.
- Optional window opening control device available for field installation. Device allows window to open less than 4" with normal operation, with a release mechanism that allows the sash to open completely. Complies with ASTM F2090-17.

Sensors

- Optional factory installed integrated security sensors available in vent units.

- (1) Contact your local Pella sales representative for current designs and color options.
- (2) Available on units glazed with Low-E insulated glass with argon, and obscure insulated glass.
- (3) Tan, brown and putty Interior GBG colors are available only with matching interior and exterior colors.
- (4) Appearance of exterior grille color will vary depending on Low-E coating on glass.